CSM_K3HB-P_DS_E_7_1

Digital Time Interval Meter for Measuring Passing Speed, Time, or Cycle between Two

- Measures Wide Range of Pulse Interval Times Measures, calculates, and displays pulse intervals between two points. Wide range for pulse interval measurements, from 10 ms to 3,200 s,
- · Six Measurement Operations, Including Passing Speed, Time, and Cycle Measurement between Two Points One Digital Time Interval Meter has six measurement functions, to

support a variety of pulse interval measurement applications. Select the best function for your application from the following: Passing speed, cycle, time difference, time band, measuring length, and interval.







Refer to Safety Precautions for All Digital Panel

Model Number Structure

■ Model Number Legend

Base Units and Optional Boards can be ordered individually or as sets.

Base	Units

K3HB-P □

1. Input Sensor Code

NB: NPN input/voltage pulse input PB: PNP input

5. Supply Voltage

100-240 VAC: 100 to 240 VAC 24 VAC/VDC: 24 VAC/VDC

Optional Board

Sensor Power Supply/Output Boards

K33-□

Relay/Transistor Output Boards

K34-□

Event Input Boards

K35-□

Base Units with Optional Boards

K3HB-P□-□□□ 1 2 3 4

2. Sensor Power Supply/Output Type Code

None:

Relay output (PASS: SPDT) + Sensor power supply CPA:

(12 VDC±10%, 80 mA) (See note 1.)

L1A: Linear current output (0 to 20 or 4 to 20 mA DC) + Sensor power supply

(12 VDC±10%, 80 mA) (See note 2.)

L2A: Linear voltage output (0 to 5, 1 to 5, or 0 to 10 VDC) + Sensor power supply

(12 VDC±10%, 80 mA) (See note 2.)

Sensor power supply (12 VDC ±10%, 80 mA)

FLK1A: Communications (RS-232C) + Sensor power supply

(12 VDC±10%, 80 mA) (See note 2.)

FLK3A: Communications (RS-485) + Sensor power supply

(12 VDC±10%, 80 mA) (See note 2.)

3. Relay/Transistor Output Type Code

None: None

Relay contact (H/L: SPDT each) C1:

C2: Relay contact (HH/H/LL/L: SPST-NO each)

Transistor (NPN open collector: HH/H/PASS/L/LL) T1.

Transistor (PNP open collector: HH/H/PASS/L/LL)

BCD*: BCD output + transistor output (NPN open collector: HH/H/PASS/L/LL)

DRT: DeviceNet (See note 2.)

* A Special BCD Output Cable (sold separately) is required.

4. Event Input Type Code

None: None

5 inputs (HOLD/RESET), NPN open collector 1:

2: 8 inputs (HOLD/RESET/BANK1/BANK2/BANK4), NPN open collector

5 inputs (HOLD/RESET), PNP open collector 3:

8 inputs (HOLD/RESET/BANK1/BANK2/BANK4), PNP open collector

Note: 1. CPA can be combined with relay outputs only.
2. Only one of the following can be used by each Digital Indicator: RS-232C/RS-485 communications, a linear output, or DeviceNet communications.

Accessories (Sold Separately)

K32-DICN: Special Cable (for event inputs with 8-pin connector) K32-BCD: Special BCD Output Cable

Rubber Packing

	Model	
K32-P1		

Note: Rubber packing is provided with the Controller.

Specifications

■ Ratings

Supply voltage		100 to 240 VAC, 24 VAC/VDC, DeviceNet power supply: 24 VDC		
Allowable powerange	er supply voltage	85% to 110% of the rated power supply voltage, DeviceNet power supply: 11 to 25 VDC		
Power consump (See note 1.)	otion	100 to 240 VAC: 18 VA max. (max. load) 24 VAC/DC: 11 VA/7 W max. (max. load)		
Current consun	nption	DeviceNet power supply: 50 mA max. (24 VDC)		
Input		No-voltage contact, voltage pulse, open collector		
External power	supply	12 VDC 10%, 80 mA (for models with external power supplies only)		
Event inputs	Hold input	NPN open collector or no-voltage contact signal		
(See note 2.)	Reset input	ON residual voltage: 2 V max. ON current at 0 Ω: 4 mA max.		
	Bank input	Max. applied voltage: 30 VDC max. OFF leakage current: 0.1 mA max.		
Output ratings (depends on the model)	Relay output	250 VAC, 30 VDC, 5 A (resistive load) Mechanical life expectancy: 5,000,000 operations, Electrical life expectancy: 100,000 operations		
the model)	Transistor output	Maximum load voltage: 24 VDC, Maximum load current: 50 mA, Leakage current: 100 μA max.		
Linear output		Linear output 0 to 20 mA DC, 4 to 20 mA DC: Load: $500~\Omega$ max, Resolution: Approx. 10,000, Output error: $\pm 0.5\%$ FS Linear output 0 to 5 VDC, 1 to 5 VDC, 0 to 10 VDC: Load: $5~\kappa\Omega$ max, Resolution: Approx. 10,000, Output error: $\pm 0.5\%$ FS (1 V or less: ± 0.15 V; no output for 0 V or less)		
Display method		Negative LCD (backlit LED) display 7-segment digital display (Character height: PV: 14.2 mm (green/red); SV: 4.9 mm (green))		
Main functions		Scaling function, measurement operation selection, output hysteresis, output OFF delay, output test, teaching, display value selection, display color selection, key protection, bank selection, display refresh period, maximum/minimum hold, reset		
Ambient operating temperature		-10 to 55°C (with no icing or condensation)		
Ambient operating humidity		25% to 85%		
Storage temperature		-25 to 65°C (with no icing or condensation)		
Altitude		2,000 m max.		
Accessories		Watertight packing, 2 fixtures, terminal cover, unit stickers, instruction manual. DeviceNet models also include a DeviceNet connector (Hirose HR31-5.08P-5SC(01)) and crimp terminals (Hirose HR31-SC-121) (See note 3.)		

- Note: 1. DC power supply models require a control power supply capacity of approximately 1 A per Unit when power is turned ON. Particular attention is required when using two or more DC power supply models. The OMRON S8VS-series DC Power Supply Unit is recommended.
 - 2. PNP input types are also available.
 - 3. For K3HB-series DeviceNet models, use only the DeviceNet Connector included with the product. The crimp terminals provided are for Thin Cables.

2

■ Characteristics

Display range		-19,999 to 99,999							
Measurement accur	racy	±0.08% rgd ±1 digit (for voltage pulse/open collector sensors)							
(at 23±5°C)									
Measurement range	•	Functions F1, F3, and F4:(Interval between input pulses) 10 ms to 3,200 s Function F2: (Interval between input pulses) 20 ms to 3,200 s Functions F5, F6: (Number of input pulses) 0 to 4 gigacounts							
Input signals			ry contact	input) (30 Hz max	. with ON/OFF	pulse width of	15 ms min.)		
		No contact voltage pulse	Mode	Input frequency range	ON/OFF pulse width	ON voltage	OFF voltage	Input impedance	
			F1 to F4	0 to 50 kHz	9 μs min.	4.5 to 30 V	-30 to 2 V	10 kΩ	
			F5, F6	0 to 30 kHz	16 μs min.				
		Open collector	Mode	Input frequency range	ON/OFF pulse width	ı lliw	Digital Time Int	pulse greater	
			F1 to F4	0 to 50 kHz	9 μs min.		the input freque t. SYSERR may		
			F5, F6	0 to 30 kHz	16 μs min.		display.	/ арреаг оп	
Connectable senso	rs	ON residual voltag OFF leakage curre Load current:	ent: 1.5 m Must				or less.		
Comparative outputime (transistor out		2 ms max. (time ur from 15% to 95%	ntil the cor or 95% to	nparative output is 15%)	made when the	re is a forced su	ıdden change in	the input signal	
Linear output respo	onse time			nal analog output v % or 95% to 15%)	alue is reache	d when there is	a forced sudde	n change in the	
Insulation resistant	е	20 M Ω min. (at 50	0 VDC)						
Dielectric strength		2,300 VAC for 1 m	in betwee	en external termina	ls and case				
Noise immunity		100 to 240 VAC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns) 24 VAC/VDC models: ±1,500 V at power supply terminals in normal or common mode (waveform with 1-ns rising edge and pulse width of 1 μs/100 ns)							
Vibration resistance		,		celeration: 50 m/s ²	<u>`</u>		K, Y, and Z direc	tions	
Shock resistance		150 m/s² (100 m/s² for relay outputs) 3 times each in 3 axes, 6 directions							
Weight		Approx. 300 g (Base Unit only)							
Degree of	Front panel	Conforms to NEM	A 4X for i	ndoor use (equival	ent to IP66)				
protection	Rear case	IP20			<u> </u>				
	Terminals	IP00 + finger protection (VDE0106/100)							
Memory protection		EEPROM (non-volatile memory)							
Applicable standard	ds		A C22.2 N 1010-1): I	lo. 1010.1 (evaluate Pollution degree 2/		tegory II			
EMC		EMI: EN61326 industrial applications Electromagnetic radiation interference CISPR 11 Group 1, Class A Terminal interference voltage CISPR 11 Group 1, Class A EMS: EN61326 industrial applications Electrostatic Discharge Immunity EN61000-4-2: 4 kV (contact), 8 kV (in air) Radiated Electromagnetic Field Immunity EN61000-4-3: 10 V/m sine wave amplitude modulation (80 MHz to 1 GHz, 1.4GHz to 2 GHz) Electrical Fast Transient/Burst Noise Immunity EN61000-4-4: 2 kV (power line), 1 kV (I/O signal line) Surge Immunity EN61000-4-5: 1 kV with line (power line), 2 kV with ground (power line) Conducted Disturbance Immunity EN61000-4-6: 3 V (0.15 to 80 MHz) Power Frequency Magnetic Immunity EN61000-4-8: 30 A/m (50 Hz) continuous time Voltage Dips and Interruptions Immunity EN61000-4-11: 0.5 cycle, 0°/180°, 100% (rated voltage)				GHz)			

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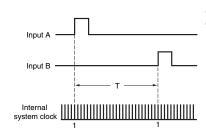
Operation

■ Functions (Operating Modes)

F1 to F6

These functions use the internal system clock to measure the time between pulses or the pulse ON time and then display time measurements or a variety of other calculations.

Function name	Function No.
Passing speed	F!
Cycle	F2
Time difference	F3
Time band	FY
Measuring length	FS
Interval	F6



Example: F1 Passing Speed

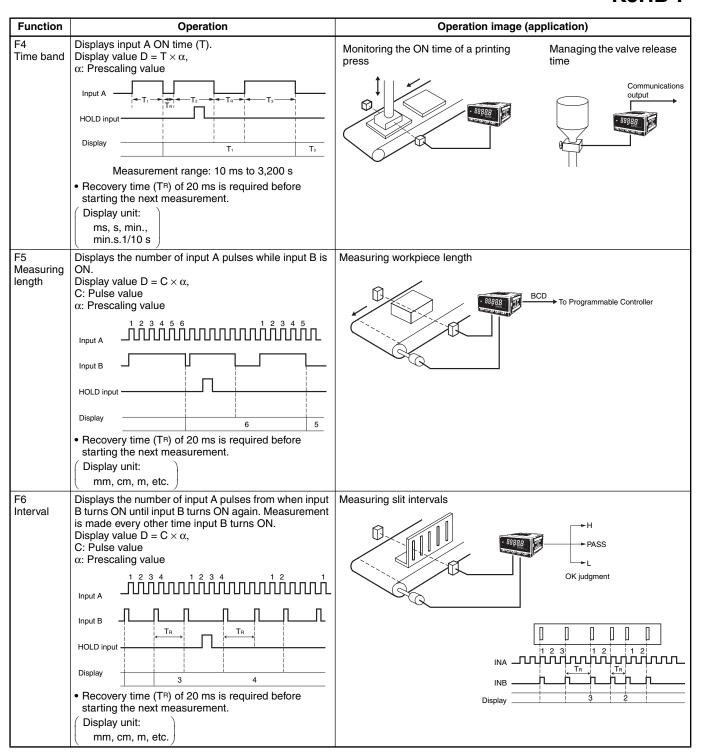
The time (T) between input A pulse and input B pulse is measured by the internal system clock. If, for example, the system clock measures 100,000 counts during time T, then

T = 1 system clock count (0.5 $\mu s) \times 100{,}000$ T = 0.05 s

F1 (the passing speed) is calculated internally using the formula $\frac{1}{T}$ \times 60 (m/min), and the

display, in this example, would be $\frac{1}{0.05\,\text{s}}\times 60\text{=}$ 1200 (m/min).

Function	Operation	Operation image (application)
F1 Passing speed	The reciprocal of the time (T) from input A ON to input B ON is multiplied by 60 and displayed. Display value D = $1/T \times 60 \times \alpha$, α : Prescaling value	Measuring workpiece passing speed between A and B
	Input A Input B Inp	
F2	Measures and displays input A cycle (T).	Measuring feed cycles for parts
Cycle	Display value D = T \times α , α : Prescaling value Input A T T T T T T T T T T T T T T T T T T	
F3 Time dif- ference	Displays the time (T) from input A ON to input B ON. Display value D = $T \times \alpha$, α : Prescaling value	Measuring workpiece passing time between A and B Measuring the length of a workpiece step by changing prescale values.
	HOLD input T1 T2 T3 T4 T5 T5 T6	
	Measurement range: 10 ms to 3,200 s • Recovery time (TR) of 20 ms is required before starting the next measurement. (Display unit: ms, s, min., min.s.1/10 s	



■ What Is Prescaling?

To make calculations using the input pulse to display the passing speed between two points, the distance between the two points and the display unit must be set and the internally measured time multiplied by a certain coefficient. This coefficient is called the prescale value. (For information on settings details, refer to the User's Manual.)

Time Unit Settings

Setting	Meaning
āff	Seconds display when prescaling = 1.0000
ňĽn	Minutes display when prescaling = 1.0000
H.AA.SS	h.mm.ss display
ññ.55.d	mm.ss.d display (d = tenths of a second)

Input Type Setting

	NO: Voltage pulse high	NC: Voltage pulse low
No-contact or voltage pulse input	00	0 :
Contact	10	11

Note: Set to 10 or 11 when there is a large variation in the display. The largest measurement range is 30 Hz.

Common Specifications

■ Event Input Ratings

КЗНВ-Р/-С	HOLD, RESET, BANK1, BANK2, BANK4			
Contact	ON: 1 k Ω max., OFF: 100 k Ω min.			
No-contact	ON residual voltage: 2 V max.			
	OFF leakage current: 0.1 mA max.			
	Load current: 4 mA max.			
	Maximum applied voltage: 30 VDC max.			

■ Output Ratings

Contact Output

Item	Resistive loads (250 VAC, cosφ=1; 30 VDC, L/R=0 ms)	Inductive loads (250 VAC, closed circuit, cos∳=0.4; 30 VDC, L/R=7 ms)
Rated load	5 A at 250 VAC 5 A at 30 VDC	1 A at 250 VAC 1 A at 30 VDC
Mechanical life expectancy	5,000,000 operations	
Electrical life expectancy	100,000 operations	

Transistor Outputs

Maximum load voltage	24 VDC
Maximum load current	50 mA
Leakage current	100 μA max.

Linear Output

Item	Outputs	0 to 20 mA	4 to 20 mA	0 to 5 V	1 to 5 V	0 to 10 V	
Allowable load impedance 500 Ω max.			5 kΩ min.				
Resolution		Approx. 10,000					
Output error		±0.5% FS		output for 0 V)			

Serial Communications Output

Item Typ	e RS-232C, RS-485
Communications metho	d Half duplex
Synchronization method	Start-stop synchronization (asynchronous)
Baud rate	9600/19200/38400 bps
Transmission code	ASCII
Data length	7 bits or 8 bits
Stop bit length	2 bits or 1 bit
Error detection	Vertical parity and FCS
Parity check	Odd, even

BCD Output I/O Ratings (Input Signal Logic: Negative)

I/O signal name Item		Item	Rating		
Inputs REQUEST HOLD MAX MIN RESET		Input signal		No-voltage contact input	
		Input current for no-voltage input		10 mA	
		Signal level	ON voltage	1.5 V max.	
			OFF voltage	3 V min.	
Outputs DATA POLARITY OVER DATA VALID RUN HH H PASS L LL		Maximum load voltage		24 VDC	
	Maximum load current		10 mA		
	RUN	Leakage current		100 μA max.	
		Maximum load voltage		24 VDC	
	L	Maximum load current		50 mA	
	LL	Leakage current		100 μA max.	

Refer to the *K3HB Communications User's Manual* (Cat. No. N129) for details on serial and DeviceNet communications.

DeviceNet Communications

Commur	nications protocol	Conforms to Device	Net					
communications	Remote I/O	Master-Slave connection (polling, bit-strobe, COS, cyclic)						
	communications	Conforms to Device	Conforms to DeviceNet communications standards.					
	I/O allocations	Allocate any I/O data	Allocate any I/O data using the Configurator. Allocate any data, such as DeviceNet-specific parameters and variable area for Digital Indicate Input area: 2 blocks, 60 words max.					
		Allocate any data, si						
		Input area: 2 blocks,						
		Output area: 1 block	Output area: 1 block, 29 words max.					
		(The first word in the	(The first word in the area is always allocated for the Output Execution Enabled Flags.)					
	Message	Explicit message co	Explicit message communications					
	communications		CompoWay/F communications commands can be executed					
		(using explicit messa	(using explicit message communications)					
Connection methods Combination of multi-drop and T-branch connections (for trunk and drop lines)			p lines)					
Baud rate	d rate DeviceNet: 500, 250, or 125 Kbps (automatic follow-up)							
Communications	media	Special 5-wire cable (2 signal lines, 2 power supply lines, 1 shield line)						
Communications distance		Baud rate	Baud rate Network length Drop line length Total drop line length					
		Baud rate	(max.)	(max.)	(max.)			
		500 Kbps	100 m max. (100 m max.)	6 m max.	39 m max.			
		250 Kbps	100 m max. (250 m max.)	6 m max.	78 m max.			
		125 Kbps	100 m max. (500 m max.)	6 m max.	156 m max.			
		The values in parenth	The values in parentheses are for Thick Cable.					
Communications	power supply	24-VDC DeviceNet po	24-VDC DeviceNet power supply					
Allowable voltage	fluctuation range	11 to 25-VDC DeviceNet power supply						
Current consump	otion	50 mA max. (24 VDC)						
Maximum numbe	r of nodes	64 (DeviceNet Config	64 (DeviceNet Configurator is counted as one node when connected.)					
Maximum numbe	r of slaves	63						
Error control che	cks	CRC errors						
DeviceNet power	supply	Supplied from DeviceNet communications connector						

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Connections

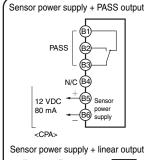
■ External Connection Diagrams

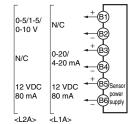
Terminal Arrangements

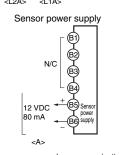
Note: Refer to Internal Block Diagram on page 10 for information on isolation.



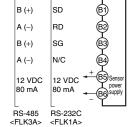
B Sensor Power Supply/Output



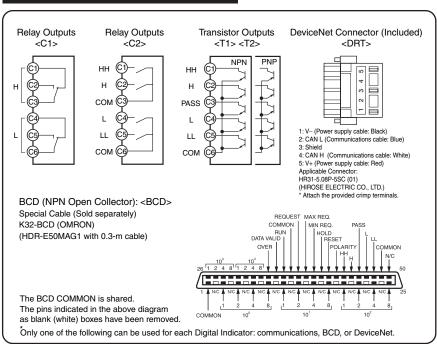


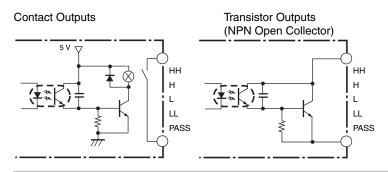


Sensor power supply + communications



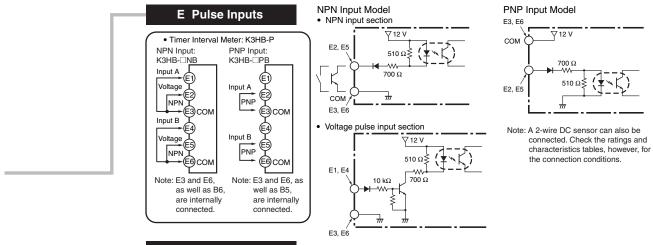
C Relays, Transistors, BCD and DeviceNet



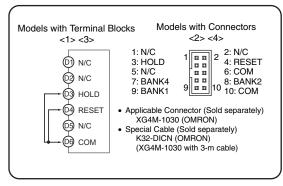


Safety Standards Conformance

- Always use a EN/IEC-compliant power supply with reinforced insulation or double insulation for the DeviceNet power supply.
- The product must be used indoors for the above applicable standards to apply.

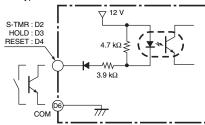


D Event Inputs

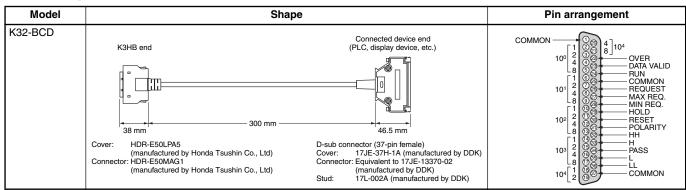


- Use terminal pin D6 as the common terminal.
- Use NPN open collector or no-voltage contacts for event input.

PNP types are also available.



BCD Output Cable



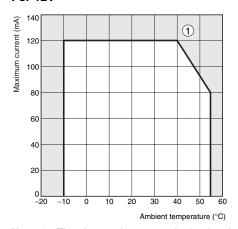
Note: The BCD Output Cable has a D-sub plug. Cover: 17JE-37H-1A (manufactured by DDK); Connector: equivalent to 17JE-23370-02 (D1) (manufactured by DDK)

Special Cable (for Event Inputs with 8-pin Connector)

Model	Appearance		Wiring		
K32-DICN	9 10 3,000 mm Cable marking (3 m)	•	Pin No. 1 2 3 4 5 6 7 8 9 10	Signal name N/C S-TMR HOLD RESET N/C COM BANK4 BANK2 BANK1 COM	

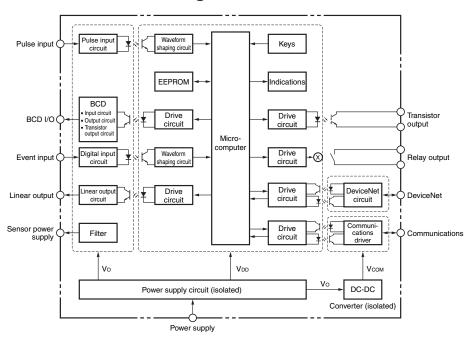
■ Derating Curve for Sensor Power Supply (Reference Values)

For 12V



- Note: 1. The above values were obtained under test conditions with the standard mounting. The derating curve will vary with the mounting conditions, so be sure to adjust accordingly.
 - 2. Internal components may be deteriorated or damaged. Do not use the Digital Indicator outside of the derating range (i.e., do not use it in the area labeled ①, above).

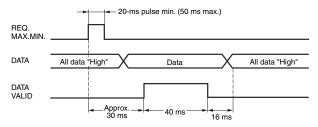
■ Internal Block Diagram



■ BCD Output Timing Chart

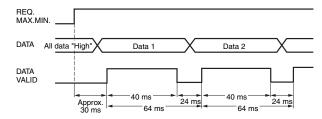
A REQUEST signal from a Programmable Controller or other external device is required to read BCD data.

Single Sampling Data Output



The data is set in approximately 30 ms from the rising edge of the REQUEST signal and the DATA VALID signal is output. When reading the data from a Programmable Controller, start reading the data when the DATA VALID signal turns ON. The DATA VALID signal will turn OFF 40 ms later, and the data will turn OFF 16 ms after that.

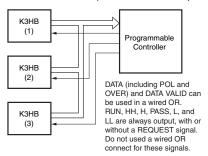
Continuous Data Output

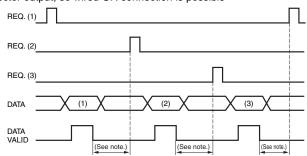


Measurement data is output every 64 ms while the REQUEST signal remains ON.

Note: If HOLD is executed when switching between data 1 and data 2, either data 1 or data 2 is output depending on the timing of the hold signal. The data will not go LOW.

• The K3HB BCD output model has an open collector output, so wired OR connection is possible

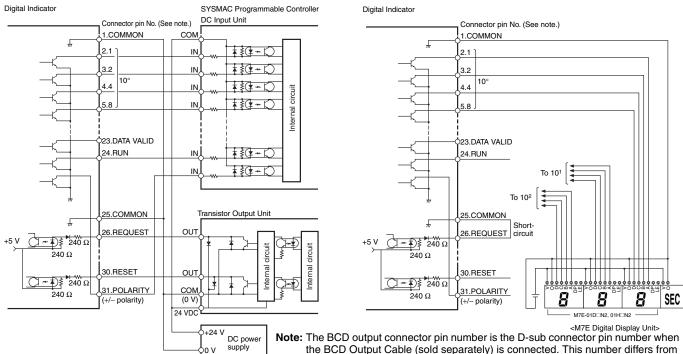




Note: Leave 20 ms min. between DATA VALID turning OFF and the REQUEST signal.

Programmable Controller Connection Example

Display Unit Connection Example

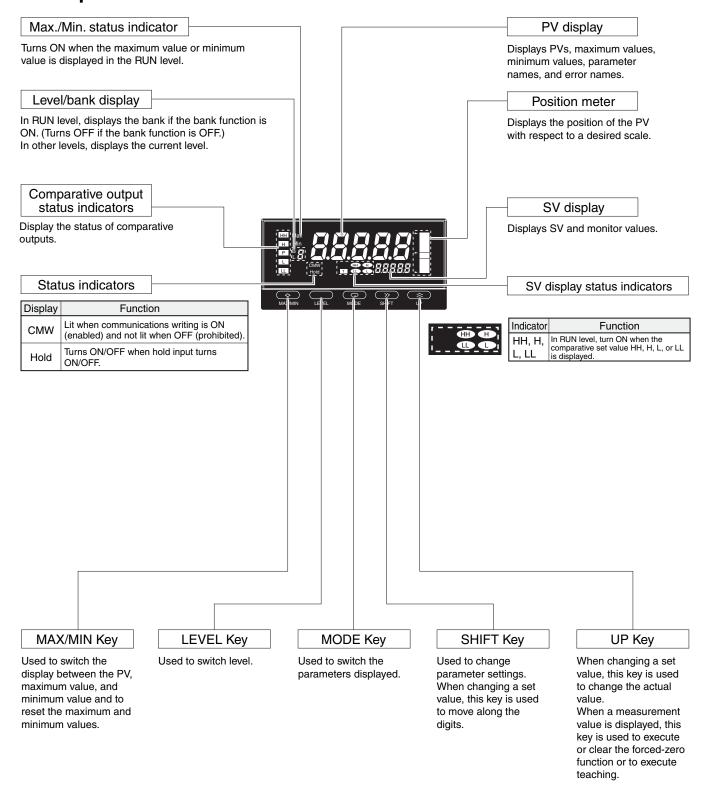


the BCD Output Cable (sold separately) is connected. This number differs from the pin number for the Digital Indicator narrow pitch connector (manufactured by Honda Tsushin Kogyo Co., Ltd.).

Refer to the following User's Manual for application precautions and other information required when using the Digital Indicator: K3HB-R/P/C Digital Indicator User's Manual (Cat. No. N136)

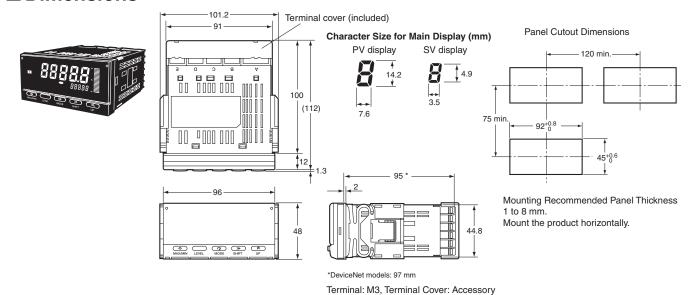
The manual can be downloaded from the following site in PDF format: OMRON Industrial Web http://www.fa.omron.co.jp

■ Component Names and Functions



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■ Dimensions

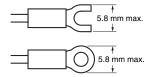


Wiring Precautions

- For terminal blocks, use the crimp terminals suitable for M3 screws.
- Tighten the terminal screws to the recommended tightening torque of approx. 0.5 N·m.
- To prevent inductive noise, separate the wiring for signal lines from that for power lines.

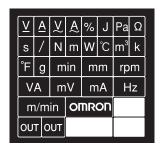
Wiring

• Use the crimp terminals suitable for M3 screws shown below.



Unit Stickers (included)

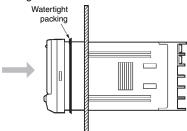
- No unit stickers are attached to the Digital Indicator.
- Select the appropriate units from the unit sticker sheets provided.



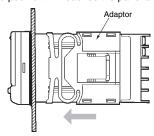
Note: For measurements for commercial purposes, be sure to use the unit required by any applicable laws or regulations.

Mounting Method

- 1. Insert the K3HB into the mounting cutout in the panel.
- Insert watertight packing around the Unit to make the mounting watertight.



3. Insert the adapter into the grooves on the left and right sides of the rear case and push until it reaches the panel and is fixed in place.



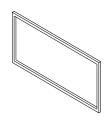
LCD Field of Vision

The K3HB is designed to have the best visibility at the angles shown in the following diagram.



Rubber Packing (Sold Separately)

K32-P1



If the rubber packing is lost or damaged, it can be ordered using the following model number: K32-P1.

(Depending on the operating environment, deterioration, contraction, or hardening of the rubber packing may occur and so, in order to ensure the level of waterproofing specified in NEMA4, periodic replacement is recommended.)

Note: Rubber packing is provided with the Controller.

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Main Functions

■ Main Functions and Features

Measurement

Function Func

The K3HB-R has the following six functions for receiving and displaying input pulses.

F1: Rotation (rpm)/circumferential speed

F2: Absolute ratio

F3: Error ratio

F4: Rotational difference

F5: Flow rate ratio

F6: Passing time

The K3HB-P has the following six functions for receiving and displaying input pulses.

F1: Passing speed

F2: Cycle

F3: Time difference

F4: Time band

F5: Measuring length

F6: Interval

The K3HB-C has the following three functions for receiving and displaying input pulses.

F1: Individual inputs

F2: Phase differential inputs

F3: Pulse counting input

Filters

Input Types In-tR, In-th

Specify the types of sensor connected to input A and input B.

Key Operations

Key Protection

Key protection restricts level or parameter changes using the keys to prevent unintentional key operations and malfunctions.

Outputs

Comparative Output Pattern

Standard, zone, and level comparative output patterns can be selected for comparative outputs.

Output Refresh Stop 5-5k

Holds the output status when a comparative result output other than PASS turns ON.

PASS Output Change PRSS

Comparative results other than PASS and error signals can be output from the PASS output terminal.

Output OFF Delay

Delays turning OFF comparatives for a set period. This can be used to provide sufficient time to read the comparative output ON status when the comparative result changes at short intervals.

Shot Output 5Hat

Turns ON the comparative output for a specific time.

Output Logic all - n

Reverses the output logic of comparative results.

Output Test LESE

Output operation can be checked without using actual input signals by using the keys to set a test measurement value.

Linear Outputs LSELE, LSELE, LSELE, LSELE

A current or voltage proportional to the change in the measurement value can be output.

Standby Sequence 54dby

The comparison outputs can be kept OFF until the measurement value enters the PASS range.

Display

Display Value Selection

dISP

The display value can be set to the present value, the maximum value, or the minimum value.

Display Color Selection

[ōLōr

The present value display color can be set to green or red. The color of the present value can also be switched according to the comparative output.

Display Refresh Period d. EF

When the input changes rapidly, the display refresh period can be lengthened to control flickering and make the display easier to read.

Position Meter

PăS-Ł, PăS-H, PăS-L

The present measurement value can be displayed as a position in relation to the scaling width on a 20-gradation position meter.

Prescale

PS.AJ, PS.AY, PS.bJ, PS.bY

The input signal can be converted and displayed as any value.

Comparative Set Value Display 50.65P

Select whether or not to display the comparative value during operation.

Display auto-return

Automatically returns the display to RUN level when there are no key operations (e.g., max./min. switching, bank settings using keys).

Other

Max./Min. Hold

Holds the maximum and minimum measurement values.

Bank Selection

PUR-E

Switch between 8 comparative value banks using the keys on the front panel or external inputs. A set of set comparative values can be selected as a group.

Bank Copy

Capy

Any bank settings can be copied to all banks.

ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.

To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527

In the interest of product improvement, specifications are subject to change without notice.